



BE SURE. BUILD SURE.

Page 1/14

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name **MC-DUR 1252 - Komponente B**

1.2 Relevant identified uses of the substance or mixture and uses advised against

Sector of Use SU22 Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Application of the substance / the mixture

Epoxy curing agent

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier: MC-Bauchemie Müller GmbH & Co. KG
Am Kruppwald 1-8
D-46238 Bottrop
Tel.: +49(0)2041-101-0
Fax.: +49(0)2041-101-400
E-Mail: info@mc-bauchemie.de

MC-Bauchemie AG
Hagackerstr. 10
CH-8953 Dietikon
Tel.: +44-7400510
Fax : +44-7400533

Informing department: msds@mc-bauchemie.de

1.4 Emergency telephone number:

Tel.: +49 / (0)700 24112112 (MCR)
Tel.: +1 872 5888271 (MCR)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

Skin Corr. 1A H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling according to

Regulation (EC) No 1272/2008 The product is classified and labelled according to the GB CLP regulation.

Hazard pictograms



GHS05 GHS07

Signal word

Danger

Hazard-determining

components of labelling:

Polymer with amino-functional groups

(Contd. on page 2)

GB

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 1)

- Hazard statements**
Polyoxypropylenediamine
2-Methylpentamethylenediamine
Isophorone diamine
 H314 Causes severe skin burns and eye damage.
 H317 May cause an allergic skin reaction.
 H412 Harmful to aquatic life with long lasting effects.
- Precautionary statements**
 P260 Do not breathe dusts or mists.
 P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTER/doctor.
 P321 Specific treatment (see on this label).
 P362+P364 Take off contaminated clothing and wash it before reuse.
- 2.3 Other hazards**
· Results of PBT and vPvB assessment
· PBT: Not applicable.
· vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

- 3.2 Mixtures**
· Description: Mixture consisting of the following components.

· Dangerous components:

CAS: 100-51-6 EINECS: 202-859-9	Benzyl alcohol Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2, H319	30-60%
EC number: 949-140-2	Polymer with amino-functional groups Eye Dam. 1, H318; Skin Irrit. 2, H315; Skin Sens. 1B, H317	10-30%
CAS: 9046-10-0 Reg.nr.: 01-2119557899-12	Polyoxypropylenediamine Skin Corr. 1B, H314; Aquatic Chronic 3, H412	≥25-≤30%
CAS: 15520-10-2 EINECS: 239-556-6	2-Methylpentamethylenediamine Skin Corr. 1A, H314; Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332; STOT SE 3, H335	≥5-≤10%

(Contd. on page 3)

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 2)		
CAS: 90-72-2 EINECS: 202-013-9 Reg.nr.: 2119560597-27	2,4,6-Tri-(dimethylaminomethyl)phenol Skin Corr. 1C, H314; Eye Dam. 1, H318; Acute Tox. 4, H302	≥1-<2.5%
CAS: 2855-13-2 EINECS: 220-666-8 Reg.nr.: 01-2119514687-32	Isophorone diamine Skin Corr. 1B, H314; Eye Dam. 1, H318; Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412 ATE: LD50 oral: 1030 mg/kg Specific concentration limit: Skin Sens. 1A; H317: C ≥ 0.001 %	≥0.1-<1%

· **Additional information**

For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures

- **General information** Remove contaminated clothing immediately. Consult a doctor if symptoms occur. Move affected person to fresh air.
- **After inhalation** Supply fresh air; seek medical advice if symptoms occur.
If unconscious, place in recovery position and seek medical advice.
- **After skin contact** In case of contact with skin, wash carefully with plenty of soap and water. Consult a doctor in case of skin reactions.
- **After eye contact** Rinse opened eye for several minutes under running water.
Call a doctor immediately
- **After swallowing** Rinse mouth with water. Never give anything by mouth to an unconscious person. DO NOT induce vomiting. If symptoms persist, consult a doctor.

· 4.2 Most important symptoms and effects, both acute and delayed

Advice for the doctor: Elementary aid, decontamination, symptomatic treatment.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents** Use fire fighting measures that suit the environment.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** Put on breathing apparatus.

GB

(Contd. on page 4)

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 3)

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** *Wear protective equipment. Keep unprotected persons away.*
- **6.2 Environmental precautions:** *Dilute with much water.*
- **6.3 Methods and material for containment and cleaning up:** *Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralising agent.
Dispose of contaminated material as waste according to item 13.
Ensure adequate ventilation.*
- **6.4 Reference to other sections** *See Section 7 for information on safe handling
See Section 8 for information on personal protection equipment.
See Section 13 for information on disposal.*

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** *Open and handle containers with care.
Ventilation measures are required in rooms without sufficient air exchange (e.g. closed rooms), because the occupational exposure limit values (see chapter 8) could be exceeded. This must be avoided.
Wear suitable personal protective equipment (see section 8). Avoid contact with eyes, skin and clothing. Change contaminated or damaged gloves and contaminated clothing immediately and wash skin immediately. Mix slowly, partially covering the mixing container. Pour carefully and slowly when repotting. Observe the BGBau technical data sheet and practical guide for handling epoxy resins.*
- **Information about protection against explosions and fires:** *Ensure sufficient air exchange and/or extraction in the working areas. Take precautionary measures to avoid electrostatic discharges.*
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and containers:** *No special requirements.*
- **Further information about storage conditions:** *Keep container tightly closed in a well-ventilated place.*
- **Storage class** *8A*

GB

(Contd. on page 5)

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 4)

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Components with critical values that require**

monitoring at the workplace: *The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.*

· **DNELs**

CAS: 100-51-6 Benzyl alcohol

Oral	DNEL	4 mg/kg bw/Tag (ArL) 20 mg/kg bw/Tag (Ark)
Dermal	DNEL	8 mg/kg bw/day (ArL) 40 mg/kg bw/day (Ark)
Inhalative	DNEL	22 mg/m ³ (ArL) 110 mg/m ³ (Ark)

CAS: 9046-10-0 Polyoxypropylenediamine

Oral	DNEL	0.04 mg/kg bw/Tag (ArL)
Dermal	DNEL	2.5 mg/kg bw/day (ArL)

CAS: 15520-10-2 2-Methylpentamethylenediamine

Dermal	DNEL	1.5 mg/kg bw/day (ArL)
Inhalative	DNEL	0.25 mg/m ³ (ArL) 0.5 mg/m ³ (Ark)

CAS: 90-72-2 2,4,6-Tri-(dimethylaminomethyl)phenol

Inhalative	DNEL	0.31 mg/m ³ (ArL)
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CAS: 2855-13-2 Isophorone diamine

Oral	DNEL	0.526 mg/kg bw/Tag (ArL)
Inhalative	DNEL	20.1 mg/m ³ (ArL)

· **PNECs**

CAS: 100-51-6 Benzyl alcohol

PNEC	0.527 mg/l (Marine water sediment) 0.1 mg/l (Mew) 1 mg/l (Fresh water sediment)
PNEC	0.456 mg/kg dwt (Bod) 5.27 mg/kg dwt (Fresh water sediment)

CAS: 9046-10-0 Polyoxypropylenediamine

PNEC	7.5 mg/l (Sewage Treatment Plant) 0.015 mg/l (Fresh water)
PNEC	0.0176 mg/kg dwt (Bod) 0.125 mg/kg dwt (Sediment) 0.132 mg/kg dwt (Fresh water sediment)

(Contd. on page 6)

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 5)

CAS: 15520-10-2 2-Methylpentamethylenediamine

PNEC 0.042 mg/l (Mew)
0.42 mg/l (Freshwater)

CAS: 90-72-2 2,4,6-Tri-(dimethylaminomethyl)phenol

PNEC 0.2 mg/l (Sewage Treatment Plant)
0.0084 mg/l (Mew)
0.084 mg/l (Freshwater)

CAS: 2855-13-2 Isophorone diamine

PNEC 0.006 mg/l (Mew)
0.06 mg/l (Freshwater)
PNEC 0.578 mg/kg dwt (Sediment)
5.784 mg/kg dwt (Fresh water sediment)

· **Additional information:** The lists that were valid during the compilation were used as basis.

· **8.2 Exposure controls**

· **Appropriate engineering controls**

No further data; see section 7.

· **Individual protection measures, such as personal protective equipment**

· **General protective and hygienic measures**

Keep away from food, drink and animal feed.
Remove soiled, soaked clothing immediately.
Wash hands before breaks and at the end of work.
Avoid contact with eyes and skin.

· **Breathing equipment:**

If workplace limit values cannot be complied with by ventilation measures or if rooms cannot be technically ventilated, respiratory protection must be worn: Use combination filter A1-P2 (brown/white) in rooms that cannot be ventilated. If oxygen deficiency is expected, use self-contained breathing apparatus. Observe wearing time limits according to §9 (3) GefStoffV in conjunction with BGR 190.

· **Hand protection**

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

You can find help with choosing gloves on the website <https://www.bgbau.de/fileadmin/Gisbau/Projekte.pdf>
For example, we recommend the Sol-vex 37-900 protective gloves from Ansell GmbH. The breakthrough time of the protective gloves can be found under point 8 "Penetration time of the glove material". The selection of a suitable glove depends not only on the material, but also on other quality features and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of glove materials cannot be calculated in advance and must therefore be checked before use.

Nitrile rubber

Recommended material thickness: ≥ 0.4 mm

(Contd. on page 7)

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 6)

· **Penetration time of glove material**

The breakthrough times of the Sol-vex 37-900 protective gloves are around 8 hours.

The following applies to all other gloves:

The exact breakthrough time must be obtained from the protective glove manufacturer and adhered to.

Nitrile rubber

Material thickness: ≥ 0.40 mm

Penetration time: ≥ 480 min

Butyl rubber:

Material thickness: ≥ 0.5 mm

Penetration time: ≥ 480 min

· **Eye/face protection**

Tight-fitting safety goggles.

Safety goggles.

· **Body protection:**

Protective clothing

Suitable protective clothing should be worn when working with epoxy resins. In addition to normal work clothing (long trousers, long-sleeved shirt or T-shirt), disposable overalls, aprons, overshoes, sleeve protectors etc. may be necessary depending on the activity. Uncovered areas of skin should be avoided as far as possible, even in hot weather. If the work involves kneeling, the lower leg area should be protected by protective trousers.

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Physical state**

Liquid

· **Colour:**

Yellowish

· **Smell:**

Amine-like

· **Odour threshold:**

Not determined.

· **Melting point/freezing point:**

Not determined

· **Boiling point or initial boiling point and boiling range**

205.4 °C (CAS: 100-51-6 Benzyl alcohol)

· **Flammability**

Not applicable.

· **Lower and upper explosion limit**

· **Lower:**

1.3 Vol % (CAS: 100-51-6 Benzyl alcohol)

· **Upper:**

13 Vol % (CAS: 100-51-6 Benzyl alcohol)

· **Flash point:**

≥ 61 °C

· **Decomposition temperature:**

Not determined.

· **pH at 20 °C**

12

· **Viscosity:**

· **Kinematic viscosity**

Not determined.

· **dynamic at 20 °C:**

160 mPas

· **Solubility**

· **Water:**

Partly miscible

(Contd. on page 8)

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 7)

· Partition coefficient n-octanol/water (log value)	Not determined.
· Steam pressure at 20 °C:	0.1 hPa (CAS: 100-51-6 Benzyl alcohol)
· Vapour pressure at 50 °C:	0.7 hPa
· Density and/or relative density	
· Density at 20 °C	1.02 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.

9.2 Other information	
· Appearance:	
· Form:	Fluid
· Important information on protection of health and environment, and on safety.	
· Self-inflammability:	Product is not selfigniting.
· Explosive properties:	Product is not explosive.
· Change in condition	
· Evaporation rate	Not determined.

Information with regard to physical hazard classes	
· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

· 10.1 Reactivity	No further relevant information available.
· 10.2 Chemical stability	stable
· Thermal decomposition / conditions to be avoided:	No decomposition if used according to specifications.
· 10.3 Possibility of hazardous reactions	No dangerous reactions known
· 10.4 Conditions to avoid	No further relevant information available.

(Contd. on page 9)

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 8)

- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· LD/LC50 values that are relevant for classification:

CAS: 100-51-6 Benzyl alcohol

Oral	LD50	1230 mg/kg (rat)
	NOAEL 2nd year study	200 mg/kg (mouse)
		200 mg/kg (rat)
Dermal	LD50	2000 mg/kg (rabbit)
Inhalative	LC50/4 h	>4178 mg/l (rat)

CAS: 9046-10-0 Polyoxypropylenediamine

Oral	LD50	2855 mg/kg (Rat)
		2885 mg/kg (rat)
Dermal	LD50	2980 mg/kg (Kan)
		2980 mg/kg (rabbit)

CAS: 15520-10-2 2-Methylpentamethylenediamine

Oral	LD50	1170 mg/kg (rat)
Dermal	LD50	1870 mg/kg (rabbit)
Inhalative	LC50/4 h	19.6 mg/l (rat)

CAS: 90-72-2 2,4,6-Tri-(dimethylaminomethyl)phenol

Oral	LD50	mg/kg (rat)
	NOAEL	15 mg/kg (rat)

CAS: 2855-13-2 Isophorone diamine

Oral	LD50	1030 mg/kg (ATE)
		1030 mg/kg (rat)
	NOAEL	250 mg/kg (rat)
Dermal	LD50	1840 mg/kg (rabbit)
		>2000 mg/kg (rat)
		1840 mg/kg (rabbit)

- **Primary irritant effect:**
- **Skin corrosion/irritation** Causes severe skin burns and eye damage.
- **Serious eye damage/irritation** Causes serious eye damage.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.

(Contd. on page 10)

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 9)

· **11.2 Information on other hazards**

· **Endocrine disrupting properties**

None of the ingredients is listed.

SECTION 12: Ecological information

· **12.1 Toxicity**

· **Aquatic toxicity:**

CAS: 100-51-6 Benzyl alcohol

IC50/72h	700 mg/l (algae)
LC50/96h	460 mg/l (<i>Pimephales promelas</i>)
	10 mg/l (<i>Lepomis macrochirus</i>)

CAS: 9046-10-0 Polyoxypropylenediamine

EC50/72h	15 mg/l (algae)
LC50/96h	>15 mg/l (fish)
EC50/48h	80 mg/l (<i>daphnia</i>)

CAS: 15520-10-2 2-Methylpentamethylenediamine

EC50/72h	>100 mg/l (algae)
EC50	1825 mg/l (fish)
EC50/48h	19.8 mg/l (<i>Daphnia magna</i>)

CAS: 90-72-2 2,4,6-Tri-(dimethylaminomethyl)phenol

EC50/72h	84 mg/l (<i>Desmodesmus subspicatus</i>)
LC50/96h	175 mg/l (<i>Cyp</i>)
	718 mg/l (<i>Daphnia magna</i>)
NOEC	2 mg/l (<i>BEL</i>)
	6.25 mg/l (<i>Desmodesmus subspicatus</i>)

CAS: 2855-13-2 Isophorone diamine

LC50/96h	110 mg/l (fish)
	110 mg/l (<i>Leucidus idus</i>)
EC50	1120 mg/l (<i>Pseudomonas putida</i>)
EC50/48h	23 mg/l (<i>daphnia</i>)
	23 mg/l (<i>Daphnia magna</i>)
NOEC	1.5 mg/l (<i>Desmodesmus subspicatus</i>)
	3 mg/l (<i>Daphnia magna</i>)
ErC50/72h	>50 mg/l (<i>Desmodesmus subspicatus</i>)
	>50 mg/l (algae)

· **12.2 Persistence and degradability**

No further relevant information available.

· **12.3 Bioaccumulative potential**

No further relevant information available.

(Contd. on page 11)

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 10)

- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:** Must not reach sewage water or drainage ditch undiluted or unneutralised.
Rinse off of bigger amounts into drains or the aquatic environment may lead to increased pH-values. A high pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably reduced, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous. Do not allow product to reach ground water, water bodies or sewage system.
Danger to drinking water if even small quantities leak into soil.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Empty contaminated packagings thoroughly. They can be recycled after thorough and proper cleaning.
- **Recommended cleaning agent:** Water, if necessary with cleaning agent.

SECTION 14: Transport information

- **14.1 UN number or ID number**
- **ADR, IMDG, IATA** UN2735
- **14.2 UN proper shipping name**
- **ADR, IMDG, IATA** AMINES, LIQUID, CORROSIVE, N.O.S.
(Polyoxypropylenediamine, 2-Methylpentamethylenediamine)
- **14.3 Transport hazard class(es)**
- **ADR**
- **Class** 8 (C7) Corrosive substances.
- **Label** 8

(Contd. on page 12)



BE SURE. BUILD SURE.

Page 12/14

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 11)

· IMDG, IATA	
· Class	8 Corrosive substances.
· Label	8
· 14.4 Packing group	
· ADR, IMDG, IATA	II
· 14.5 Environmental hazards:	
· Marine pollutant:	No
· 14.6 Special precautions for user	Warning: Corrosive substances.
· Kemler Number:	80
· EMS Number:	F-A, S-B
· Segregation groups	(SGG18) Alkalis
· Stowage Category	A
· Segregation Code	SG35 Stow "separated from" SGG1-acids
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· Transport/Additional information:	
· ADR	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· Transport category	2
· Tunnel restriction code	E
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (POLYOXYPROPYLENEDIAMINE, 2-METHYLPENTAMETHYLENEDIAMINE), 8, II

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Poisons Act**

· **Regulated explosives precursors**

None of the ingredients is listed.

· **Regulated poisons**

None of the ingredients is listed.

(Contd. on page 13)

GB

Safety data sheet according to UK REACH

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 12)

· **Reportable explosives precursors**

None of the ingredients is listed.

· **Reportable poisons**

None of the ingredients is listed.

· **Directive 2012/18/EU**

· **Named dangerous substances - ANNEX I**

None of the ingredients is listed.

· **15.2 Chemical safety assessment:**

A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

· **Relevant phrases**

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H412 Harmful to aquatic life with long lasting effects.

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
ICAO: International Civil Aviation Organisation
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
DNEL: Derived No-Effect Level (UK REACH)
PNEC: Predicted No-Effect Concentration (UK REACH)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
ATE: Acute toxicity estimate values
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1A: Skin corrosion/irritation – Category 1A
Skin Corr. 1B: Skin corrosion/irritation – Category 1B
Skin Corr. 1C: Skin corrosion/irritation – Category 1C
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
Skin Sens. 1B: Skin sensitisation – Category 1B

(Contd. on page 14)



BE SURE. BUILD SURE.

Page 14/14

**Safety data sheet
according to UK REACH**

Printing date 12.04.2025

Version number 28 (replaces version 27)

Revision: 12.04.2025

Trade name MC-DUR 1252 - Komponente B

(Contd. of page 13)

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

· * **Data compared to the
previous version altered.**

GB