

High-build polyurethane coating

Description

Fosroc Nitoflor HB200 UT is a three-part polyurethane coating designed as a sealer for Fosroc Nitoflor Coving UT mortar.

Appearance

Matt surface with a mottled finish

Non Taint

Fosroc Nitoflor Coving UT is water based and non-tainting

Chemical resistance

Fosroc Nitoflor HB200 UT is resistant to a wide range of commonly used chemicals in the food, dairy and pharmaceutical industries such as concentrated citric acid (fruits), spirit vinegar (50% acetic acid), lactic acid (food & dairy products) and common alcohols. Nitoflor HB200 UT is also resistant to a wide range of inorganic acids, fuels, hydraulic oils, mineral oils and solvents. Good housekeeping practices should be employed. Please consult Fosroc for further advice. Some staining or discolouration may occur with some chemicals, depending on dwell time, temperature, type of chemical and degree of housekeeping employed. This should not affect the product service integrity or durability

Application conditions

Application temperature range is 5-30°C. The substrate and uncured floor must be kept at least 3°C above the dew point to reduce the risk of condensation or blooming on the surface, to at least 48 hours after application of Nitoflor HB200 UT.

Typical Properties, 28 days at 20°C

Compressive Strength, BS6319-2, MPa	70
Tensile Strength, BS6319-7, MPa	9
Flexural Strength, BS6319-3, MPa	22
Pull Off Adhesion	> Concrete
Taber abrasion resistance (ASTM D4060)	
H22 wheels, mg/1000 cycles	385
CS17 wheels, mg/1000 cycles	138
Water absorption (ASTM C413)%	0.13
Service Temperature	-45°C to +120°C
Application temperature range	+15 to +30 °C

Cure Schedule at 30°C

Working life of full packs *

Nitoflor HB200 UT	15 minutes
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*Usable working life of material following mixing and immediate spreading as per the application instructions

Finished coating:

Overcoating time	16-48 hours
Cure time to light traffic	24 hours
Cure time to heavy traffic	48 hours
Full cure	7 days

Note: The above cure times are approximate and given as a guide only. These times can vary due to prevailing site conditions.

Application instructions

Fosroc Nitoflor HB200 UT is a three-component product. Thoroughly drain the contents of the hardener component into the coloured base component and mix for a minimum of 1 minute or until a homogeneous mix is obtained. Add the full contents of the aggregate bag slowly and mix for a further 1-2 minutes until a lump free consistency is obtained.

Apply using a medium nap roller directly from a paint tray or scuttle. Push the coating well into the surface, make sure it

Fosroc® Nitoflor HB200 UT

is fully wetted out then pull back to a tight coat with the roller. Inconsistent application thickness will result in an uneven finish and appearance. It is always preferable to apply two coats (using the coverage rate below) rather than one heavy coat.

Supply

Nitoflor HB200 UT	2.0 kg packs
Base, Part A	: 0.5 kg
Hardener, Part B	: 0.5 kg
Filler	: 1.0 kg

Coverage

Nitoflor HB200 UT	6.8 m ² per 2.0 kg pack per coat (WFT per coat ~200 microns)
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Note: Coverage figures given are theoretical. Actual site practical coverage figures may vary, due to wastage factors and the type and condition of the substrate.

Colours

Fosroc Nitoflor HB200 UT is available in a range of standard Fosroc colours. Nitoflor HB200 UT is not colour fast and may yellow over time. The rate of change will depend on UV light and heat levels and cannot be predicted. This will be more pronounced with lighter colours and blue shades and does not compromise the product's performance or chemical resistance characteristics.

Cleaning

Regular cleaning is essential to enhance and maintain the life expectancy, slip resistance and appearance of the floor. Fosroc Nitoflor HB200 UT can be easily cleaned using industry standard cleaning chemicals and techniques. Consult your cleaning chemical and equipment supplier for more information

Health & Safety

Fosroc Nitoflor HB200 UT should not come into contact with the skin and eyes, or be swallowed. Ensure adequate ventilation and avoid inhalation of vapours.

Wear suitable protective clothing, gloves and eye protection. If working in confined areas, suitable respiratory protective equipment must be used. The use of barrier creams provides

additional skin protection. In case of contact with skin, rinse with plenty of clean water, then cleanse with soap and water. Do not use solvent.

In case of contact with eyes, rinse immediately with plenty of clean water and seek medical advice. If swallowed seek medical attention immediately - do not induce vomiting. Refer to Product Safety Data Sheet for further information.

Fire

Fosroc Nitoflor HB200 UT is non-flammable.

Storage, Mixing & Application

Fosroc Nitoflor HB200 UT has a shelf life of 12 months if stored in unopened packs between 10°C and 30°C. Storage outside this range, or repeated fluctuations in storage temperature can reduce the storage life. Protect from frost.

Limitations

Do not proceed with application if atmospheric relative humidity is, or is anticipated to be, >90% or if the surface temperature is <3°C above the dew point. Application should not commence when the substrate temperature or the ambient temperature is, or is anticipated to be, <5°C during the application or within the tack-free period.

The manufacture of Fosroc Nitoflor HB200 UT is a batch process and despite close manufacturing tolerances, colour variation may occur between batches. Fosroc recommends using Nitoflor HB200 UT from a single batch as the final finish in one area section.

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Technical Advice

For further information on this or any other Fosroc product, please contact your local Fosroc office.

Fosroc® Nitoflor HB200 UT

Notes

The information contained in this document, and all further technical advice given, is based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights.

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Important note :

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale, copies of which may be obtained on request. Whilst Fosroc endeavours to ensure that any advice, recommendation, specification or information it may give is accurate and correct, it cannot, because it has no direct or continuous control over where or how its products are applied, accept any liability either directly or indirectly arising from the use of its products whether or not in accordance with any advice, specification, recommendation or information given by it.

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